

Date: Thursday, 10/11/2007 2:54:51 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING			
Job Number	: 35130						
Estimate Number	: 10175						
P.O. Number	: N/A		Part Number	: D2570			
This Issue	: 10/11/2007	S.O. No.	: N/A		Drawing Number	: D2570 REV B	
Prsht Rev.	: NC		Project Number	: N/A			
First Issue	: N/A		Drawing Revision	: B			
Previous Run	: 34811		Material	: N/A			
Written By			Due Date	: 11/10/2007			
Checked & Approved By			Qty:	500	Um:	Each	
Comment	: Est E 07.08.29 Re-format; Removed finishing; Material change K J est F 07.07.06 rev B dwg EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75"
		 Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) 105145 21 + 1.25' 3.25' 37.5' Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch M105801 34.05 DIP 07/10/23 RQ 07/10/25
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		 Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE DIP 07/10/23 RQ 07/10/25 507
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK 10/07/25 507
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 37 7/10/25 507X

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/11/2007 2:54:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35130

Part Number: D2570

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



507

Comment: FINAL INSPECTION/W/O RELEASE

H 09/10/2006

Job Completion



U 07.10.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35130
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

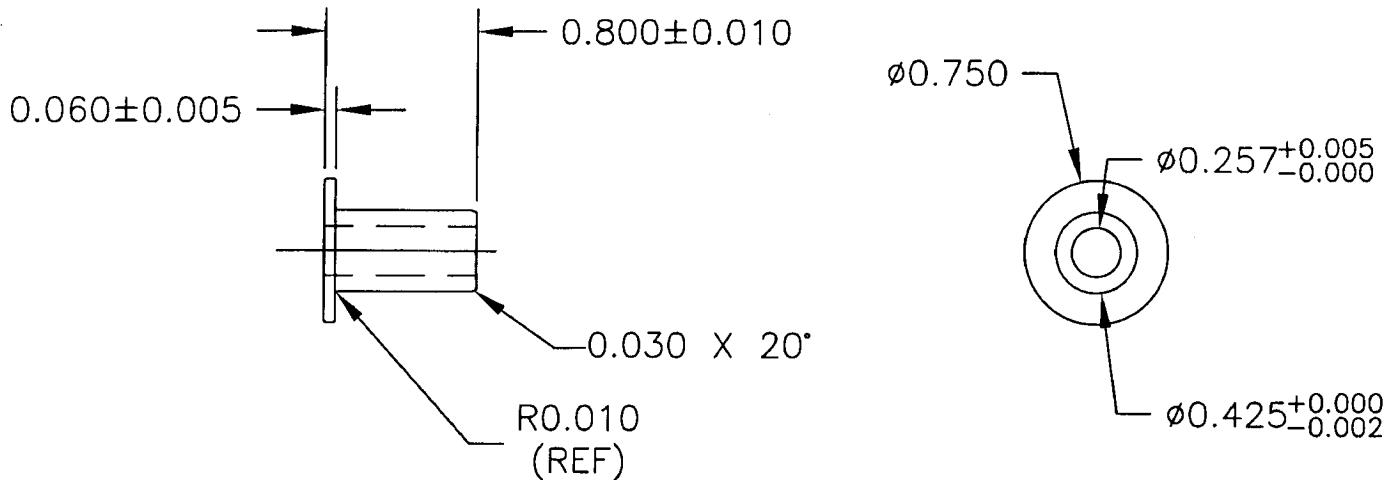
X First Article Prototype

Measured by:	DJP	Audited by:	J.L.	Prototype Approval:	N/A
Date:	07/10/23	Date:	07/10/23	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
C	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM	JK BE

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D2570	REV. B	SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1	
A	96.09.16	NEW ISSUE		
B	07.04.17	UPDATE NOTES		

RELEASED
07.06.28 *TH***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35130

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